

Threading Dies & Thread Restoring Files

6-in-1 Threading Die Sets

With the dies you use most often all on one holder you'll save time on any threading job. Each die is mounted onto the aluminum holder with three set screws. Dies are round split-style, made of carbon steel, and have a 1" OD.



Round-Die to Hex-Die Adapters

Easily convert round dies to hex dies for use with a conventional wrench. Adapters are made of carbon steel and have a set screw to ensure a snug fit.



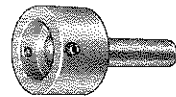
Thread Restoring Files

Die OD	Holds Round	Flats	Width Across	Each
1 3/16"	1 1/8"	25545A21	1 1/8"	\$7.64
1"	1 1/4"	25545A22	1 1/4"	9.47
1 1/8"	1 13/16"	25545A23	1 13/16"	11.74
2"	2 9/16"	25545A24	2 9/16"	12.88
2 1/2"	3"	25545A25	3"	19.37



Die Holders for Round Threading Dies

Ideal for external threading of all types of shafts. Holders provide better thread quality than handthreading methods. Dies are not included with holders.

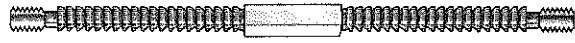


The one-piece body is counterbored for chip clearance. Dies are secured in the holder by set screws. Holders have a nickel finish and a hollow shank, except 8326A13, which has a black-oxide finish.



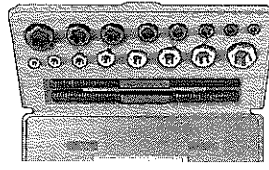
Shank threads four to five times faster than single-point threading tools. Dies are held in the die head with set screws. Note: Die heads and

Combination Internal and External Thread Restoring Files

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Each of these easy-to-use hand tools restores eight of the most popular sizes of damaged right- and left-hand internal and external

Thread Restoring File and Die Sets



15-Place Set—Contains one file for reparing 11, 12, 13, 14, 16, 18, 20, and 24 threads per inch, and one each NC and NF rethreading dies in the following sizes: 1/2, 3/8, 7/8, 1, 1 1/8, 1 1/2, 1 3/4, 2, 2 1/2, 3, 3 1/2, 4, 4 1/2, 5, 5 1/2, 6, 6 1/2, 7, 8, 9, 10, 11, 12, 13, 14, 15, 16, 18, 20, 22, 24, 26, 28, 30, 32, 34, 36, 38, 40, 42, 44, 46, 48, 50, 52, 54, 56, 58, 60, 62, 64, 66, 68, 70, 72, 74, 76, 78, 80, 82, 84, 86, 88, 90, 92, 94, 96, 98, 100.

Drill and Tap Stands



Eliminate blowouts and flying chips
Simply insert a chip retriever into the tapp
Embedded chips quickly and safely.
3-piece set is furnished in a wood
For #117-3747 Holcs

Die Sets

These 12-piece sets contain one each of NPT tap and hex rethreading die sizes 1/4"-18, 3/8"-18, 1/2"-14, 3/4"-14, and 1-11/2". Sets come in a compartmentalized wood case.

Screw Thread Restore

The portion of the threads at the bottom of the die blades.